

NOTES

1. SETTING OUT:

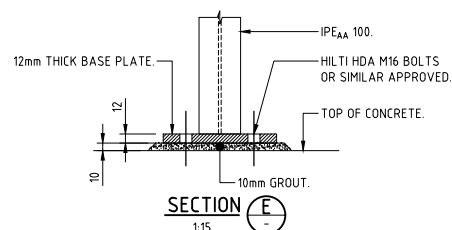
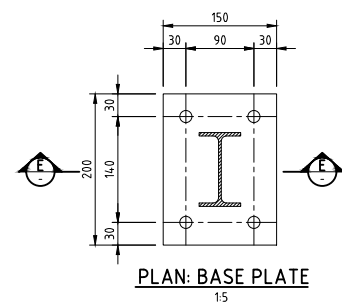
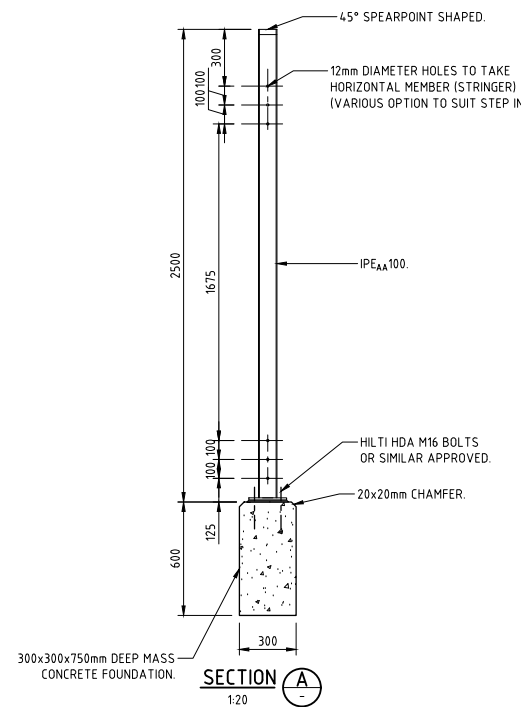
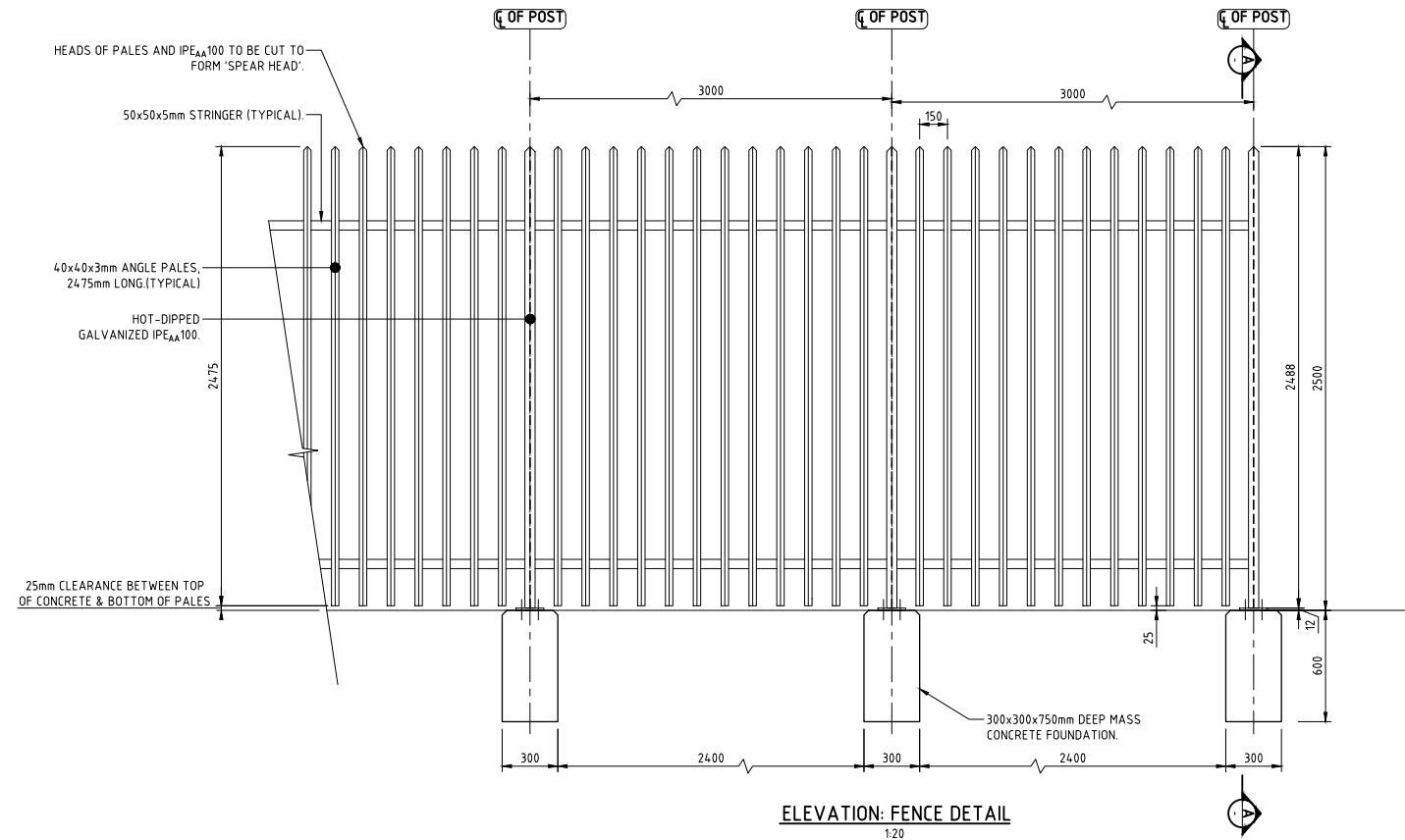
- 1.1. THE CONTRACTOR IS TO SET THE FENCE OUT BY SURVEY INSTRUMENT AND AS DIRECTED BY THE SUPERVISOR ON SITE. NO CONCRETING OF THE POSTS WILL BE ALLOWED UNTIL EACH SUITABLE SECTION OF THE FENCE IS SET OUT AND APPROVED BY THE SUPERVISOR.

2. FOUNDATIONS:

- 2.1. ALL EXCAVATIONS TO BE DONE BY HAND. CONTRACTOR TO EXERCISE CARE DURING EXCAVATION AS UNDERGROUND SERVICES MAYBE ENCOUNTERED.
- 2.2. EXCAVATION FOR POSTS AND PLINTHS TO BE NEAT DIMENSIONS OF CONCRETE.
- 2.3. ALL INSITU FOUNDING MATERIAL TO BE COMPACTED TO 93% MOD AASHTO, AND INSPECTED BY THE SUPERVISOR PRIOR TO POURING OF CONCRETE.

3. CONCRETE:

- 3.1. ALL CONCRETE TO BE MINIMUM 30MPa AT 28 DAYS.
- 3.2. ALL EXPOSED CONCRETE EDGED AND CORNERS TO HAVE 20mm CHAMFERS.
4. **STEEL PANEL:**
 - 4.1. ALL STEEL TO BE HOT-DIP GALVANIZED WITH MINIMUM ZINC COATING THICKNESS OF 105 MICRONS (HEAVY DUTY GALVANIZED). (SABS 763)
 - 4.2. ALL WELDS 6mm CONTINUOUS FILLET.
 - 4.3. ALL BOLTS, WASHERS & NUTS TO BE GALVANIZED.
ALL BOLTS (10mm DIAMETER) THREAD PROJECTION BEYOND NUT TO BE 'DAMAGED' ONCE FASTENED AS SECURITY MEASURE.
 - 4.4. NO CUTTING OF STEEL OR WELDING ON SITE WILL BE ALLOWED WITHOUT PRIOR APPROVAL FROM THE SUPERVISOR.
 - 4.5. CONTRACTOR TO CALCULATE ALL CUTTING DIMENSIONS AND TO PRODUCE SHOP DETAILS FOR APPROVAL BY THE SUPERVISOR PRIOR TO FABRICATION.

[illegible]